



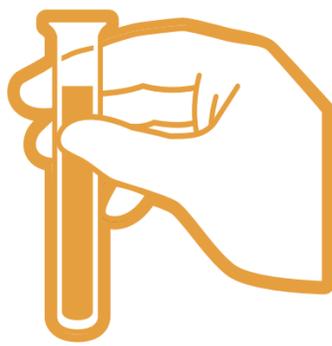
BEHIND VACCINE DEVELOPMENT: THE CLINICAL TRIAL PROCESS

The Value of Vaccination

Vaccine licensing is a lengthy process that may take **10 years or longer.**¹

Developing vaccines requires special consideration because vaccines:²

- Are given to healthy individuals to prevent disease and help contribute to the health and well-being of society as a whole
- Demand a high safety threshold to achieve approval
- Are highly complex substances derived from living materials that require specific manufacturing processes
- Require specialized testing to assure quality and safety in all vaccines distributed



How Are New Vaccines Developed?



The development cycle of a vaccine includes:³

- Exploratory stage
- Pre-clinical stage
- Clinical development
- Regulatory review and approval
- Manufacturing
- Quality control

What Are Clinical Trials?



Clinical trials are research studies involving human volunteers that evaluate the **safety and efficacy** of preventative measures or treatment products such as vaccines, medicines or medical devices.^{2,4}

Clinical Trials Also:²



• Provide important insight into diseases vaccines can help prevent



• Are a critical step to support the approval of vaccines by regulatory bodies

How Are Trials Designed?

In order to produce the required data, clinical trials need to be designed based on a number of parameters:⁵

- The population to be studied
- Product to be investigated
- Goals or endpoints
- Methods by which the trial will be conducted

Studies vary in their endpoints, the number of participants involved, and the study design, however, all clinical studies follow criteria to protect the participants and ensure proper evaluation of the product.⁶

Certain types of human biases have been shown to influence trial outcomes, and the goal of randomizing and blinding is to minimize this influence.⁷



Double-blinding:⁵

A clinical trial design in which neither the participating individuals nor the study staff knows which participants are receiving the experimental drug and which are receiving a placebo or another therapy.

Randomization:⁵

A method based on chance by which study participants are assigned to different treatment groups. Randomization allows researchers to comparably test different treatments in similar groups.

What Happens During Clinical Trials?

Clinical development, in general, is a three-phase process:

PHASE

1

Preliminary safety studies are completed in small groups of healthy volunteers.³

PHASE

2

Study size is expanded and vaccine is tested for safety and immunogenicity in people with characteristics (such as age and physical health) similar to those for whom the vaccine is intended.³

PHASE

3

Vaccine is given to large number of people and tested for safety and efficacy.³

Many vaccines also undergo long-term studies after the vaccine is licensed for ongoing monitoring of safety and effectiveness.³

A Leader In Vaccine Development and Clinical Trials

Takeda has a long-standing history of conducting clinical trials and bringing products to market across the globe, and for more than

70 years,

Takeda has produced vaccines to prevent infectious diseases.

Today, Takeda's global vaccine business demonstrates leadership and commitment in development and delivery through a promising pipeline with the potential to impact countless lives around the globe:⁸

PRECLINICAL	PHASE 1	PHASE 2	PHASE 3
Zika Vaccine Candidate TAK-426 <small>Funded by the U.S. Government's Biomedical Advanced Research and Development Authority (BARDA)</small>	Sabin-strain Inactivated Polio Vaccine (sIPV) Candidate TAK-195 <small>Supported by a grant from the Bill & Melinda Gates Foundation</small>	Norovirus Vaccine Candidate TAK-214	Dengue Vaccine Candidate TAK-003
Chikungunya Vaccine Candidate TAK-507 <small>In partnership with Zydus Cadila</small>	Enterovirus 71 (EV71) Vaccine Candidate TAK-021		

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